

538

DART AEROSPACE LTD	Work Order:	24165
Description: Lanyard Assembly	Part Number:	D2690-X
<del>RF 01.06.24</del>		X = 5
Drawing: D2690 Rev. B1 B2	Qty:	20

RF 03.01.15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O Complete X in the title block with the required length for the lanyard.	AP	05/09/18	20
2	STORES	Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M16713 X" + 2.5" CBL-1240 Cable M16793 Value for X is stated above in title block	SAD	05/09/18	20
3	METAL	Assemble as per Dwg D2690	SAD	05/09/18	20
4	QC	Inspect Level 7	DL	05/09/18	20
5	STORES	Identify and stock	DL	05/09/19	20
6	EXPEDITING	Close W/O Cost / part: 5.20 545 05/09/20 Inspect Level 21	DL	05/09/20	20

PTO

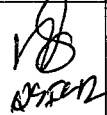

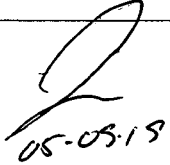
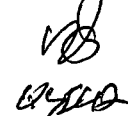
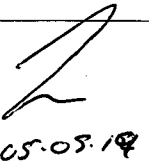
RF  
03.04.21

Rev	Date	Change	Created By	Approved
A	98.05.08	New Issue	KB	
B	99.02.09	Added Inspection Level	DM	
C	01.08.24	Removed Manufacturer Release Certification	SM	RE

RELEASED

01.08.24

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				
05-09-19	2	Some lanyards are almost an $\frac{1}{8}$ " too short from center to center		Acceptable			 05-09-19		 05-09-19

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_

NOTE: Date &amp; initial all entries

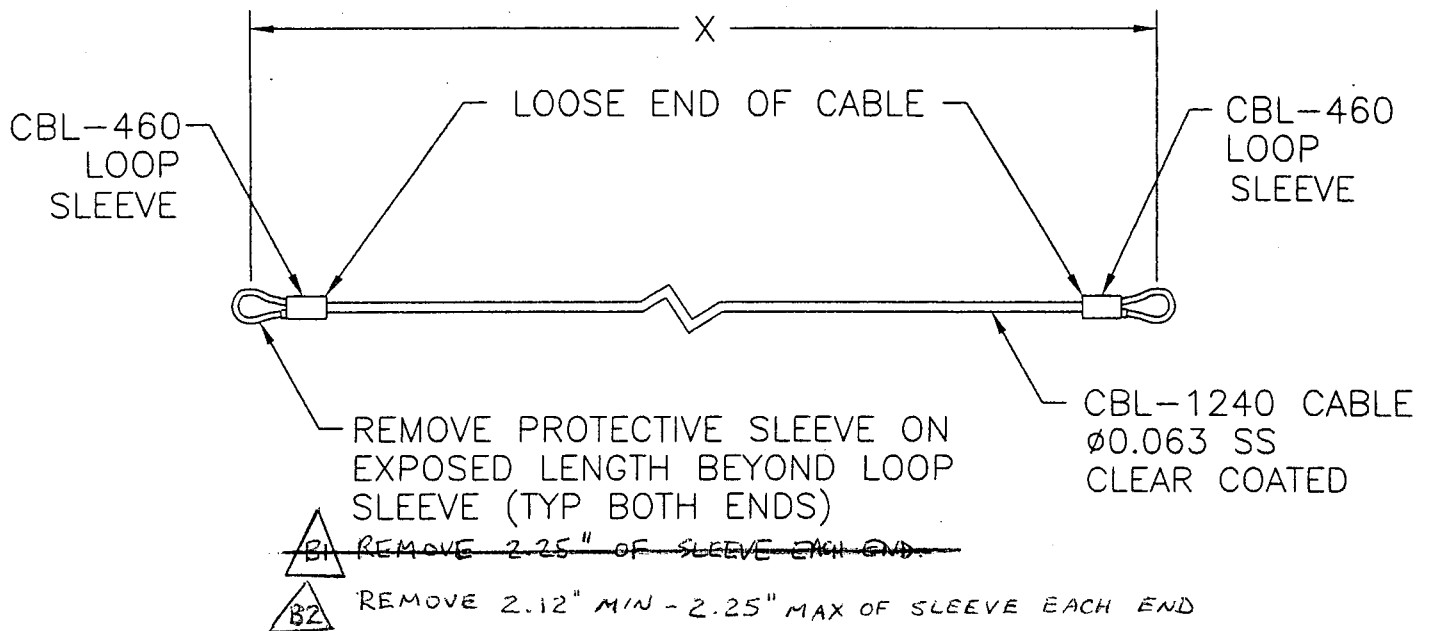
NCR: Yes ☒ No ☐ DQA:  Date: 05/09/20

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<del>CP</del> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<del>ME</del> 04.06.24	ADDED TOLERANCE	

**RELEASED**  
971003 KE  
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED ASSEMBLY WITH ATTACHING PARTS.

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SUBJECT TO AMENDMENT  
AFTER NOTICE

WORK ORDER  
NO. 24165

DEO's

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 01, 2005  
10:49 am

Work Order No : 0024165  
Project Name : D2690-5  
Project For : WK538  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2690-5  
Description : Lanyard ass'y  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 08-31-05  
Est Finish Date : 09-22-08  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00